

Date: Friday, 18/07/2008 10:50:36 AM  
 User: Julie Lecocq

## Process Sheet

|   |  |
|---|--|
| <b>Customer</b> : CU-DAR001 Dart Helicopters Services   | <b>Drawing Name</b> : HEATER TUBE 4"                       |
| <b>Job Number</b> : 40621   |  |
| <b>Estimate Number</b> : 10468  |  |
| <b>P.O. Number</b> :  | <b>Part Number</b> : D2292                                 |
| <b>This Issue</b> : 18/07/2008 <b>S.O. No.</b> :  | <b>Drawing Number</b> : D2292 REV. B                       |
| <b>Prsht Rev.</b> : NC  | <b>Project Number</b> : N/A                                |
| <b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB   | <b>Drawing Revision</b> : B                                |
| <b>Previous Run</b> : 35339   | <b>Material</b> :  |
| <b>Written By</b> :   | <b>Due Date</b> : 10/08/2008 <b>Qty:</b> 5 <b>Um:</b> Each |
| <b>Checked &amp; Approved By</b> : <u>JUL 08.7.18</u>   |  |
| <b>Comment</b> : Est: C 03.04.14 Reformat; Incorporated D2292;<br>D2375-3-08-106; D2403 - D2417 KJ/RF |  |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |                  |                             |
|-----|------------------|-----------------------------|
| 1.0 | M6061T6T4000W125 | 6061-T6 RD Tube 4.00 x.125W |
|-----|------------------|-----------------------------|

**Comment:** Qty.: 0.0833 f(s)/Unit Total: 0.4165 f(s)

6061-T6 Tube 4.00 x.125W

Material: 6061-T6 (4" OD x 0.125") wall seamless tubing

(M6061T6T4.000W.125)

Batch: M19093MMF 08/07/21

|     |             |                    |
|-----|-------------|--------------------|
| 2.0 | LATHE CONV. | CONVENTIONAL LATHE |
|-----|-------------|--------------------|

**Comment:** CONVENTIONAL LATHE  
1-Turn as per Dwg D2292

2-Deburr

MMF 08/07/21

(5)

|     |     |                              |
|-----|-----|------------------------------|
| 3.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|

**Comment:** INSPECT WORK TO CURRENT STEPMMF 08/07/21

(5)

|     |             |                       |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: St 172Pe 8/7/22

(5)

|     |      |                              |
|-----|------|------------------------------|
| 5.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|-----|------|------------------------------|

**Comment:** FINAL INSPECTION/W/O RELEASE08/07/23

Job Completion

MMF 08-07-23

# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

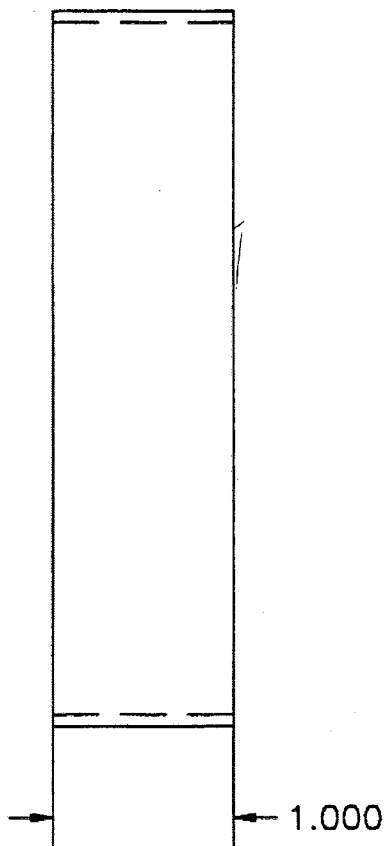
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries



|                      |                        |  |                        |
|----------------------|------------------------|--|------------------------|
| DESIGN<br>B WILLIAMS | DRAWN BY<br>B WILLIAMS | DART AEROSPACE LTD<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                        |
| CHECKED<br><i>BW</i> | APPROVED<br><i>BW</i>  | DRAWING NO.<br>D2292   | REV. B<br>SHEET 1 OF 1 |
| DATE<br>94.10.25     |                        | TITLE<br>4" HEATER TUBE                                      | SCALE<br>1:1           |
| B                    | 96.01.15               | MATERIAL WAS 0.063 WALL                                      |                        |



MATERIAL: 6061-T6 TUBE  
4" OD X 0.125 WALL CUT 1" LONG

~~SHOP COPY~~  
~~RETURN TO~~  
~~ENGINEERING~~  
**UNCONTROLLED COPY**  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40621

